NOVUS[™]

Multi-Caliber User Optimized Silencer System



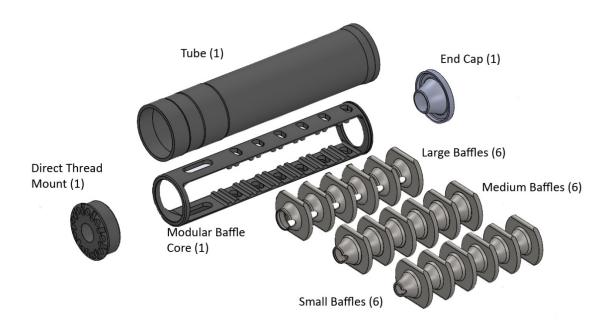
Care and Use Manual



Congratulations on the purchase of your NOVUS™ Silencer System by Enfield Rifle Company! The NOVUS is the world's first truly modular silencer that is optimized by you, the consumer.

Understandably you are ready to start using this revolutionary new device, but please take a few minutes to read over this guide and fully understand how to properly use this uniquely featured silencer system.

See the figure below to become familiar with all of the components to this system.



Note: Before using your NOVUS for the first time you will notice a rattle inside the tube. The product is designed with tolerances to allow for easier removal of the Baffle Core after carbon build up. After the first several rounds are fired through the NOVUS the rattle should stop.

Configuring Your Silencer

The NOVUS is an adaptable multi-configuration silencer that when setup properly will offer an enjoyable shooting experience on many calibers and platforms.

The 3 sets of stainless steel baffles are finished in different methods to best withstand the pressures of varying ammunition for the different calibers. These finishes result in 3 different colors that will help in identifying the appropriate size baffles for the various calibers. Refer to **Table 1** and **Table 2** when making your baffle selection for the caliber you wish to shoot.

- A. Remove the End Cap using the supplied plastic tool if necessary.
- B. Remove the Modular Baffle Core.
- C. Remove all baffle sets from the large slots in the Baffle Core.
- D. Determine the caliber you wish to shoot and insert all 6 of the appropriate size baffles into the single slots in the Baffle Core. For proper baffle orientation and size selection refer to **Table 1** below. For a more detailed listing of popular ammunition calibers and bore diameters refer to **Table 2**.
- E. For best results be sure to orient the clips (notches) in the baffles to the same side. It does not matter which side as long as all are the same.
- F. WARNING: For any caliber optimization and safety, ensure that you see **Table 1** and never shoot a caliber larger than the aperture you have installed in the silencer.
- G. If using a caliber other than 5.56 on a ½ x 28 thread pattern, remove the stock mount and install the desired mount. **Refer to Lines H & I.**
- H. This silencer has the ability to accept multiple mounts (ie: Silencerco ASR, Dead Air Keymo, Griffin Armament Plan A) and any other mount that uses the 1.375-24 thread pitch.
- I. If using on a pistol, first ensure that if it is a "browning barrel-tilt design" (ie: Glock, HK, Sig, etc.) that it will require a non-supplied booster assembly (Silencerco part number AC1417 or similar) using the 1.375 x 24 thread pitch.
- J. Once you have the mount securely installed and the desired baffles properly in the Core, insert the Baffle Core with the blast chamber end first into the front of the Tube. The Baffle Core can only be inserted into the Tube from the front (end cap) end of the Tube. It may only be inserted in one direction – that is with the blast chamber end inserted first.
- K. Always tighten the mount end first and then tighten the End Cap.
- L. The endcap should be hand tightened with the supplied tool. It is self-tightening and could result in a carbon lock if over tightened.
- M. The NOVUS is supplied with a 1/2-28 Mount, however some calibers will require other thread pitches or QD options. **Refer to Lines H & I.**
- N. Never fire a caliber that will not pass through the configured baffle stack. This will void your warranty and could cause an injury to yourself or those around you.

- O. BEFORE EACH USE it is important to visually inspect and confirm the appropriate baffle configuration. Prior to installing on the firearm look through the tube to insure there are no obstructions.
- P. Before installing on the host firearm practice all 4 basic firearm safety rules.
- Q. Be sure the firearm is **not loaded**. If using the supplied NOVUS or other direct thread mount, screw the NOVUS on the barrel threads ensuring that the silencer mount properly seats against the shoulder of the barrel. DO NOT install with a crush washer or other obstruction between the NOVUS and the shoulder of the barrel.
- R. Note: The NOVUS may be fired in full configuration (all baffles in) on **5.56/.223** (or smaller) caliber only. However, this will not offer the highest level of performance.

Table 1

Configuration 1 Copper Baffles	Contains only baffles that allow up to .224 caliber projectiles
Configuration 2 BLACK Baffles	Contains only baffles that allow up to 9mm (.357) caliber projectiles
Configuration 3 SILVER Baffles	Contains only the baffles that allow up to .458 caliber projectiles
Original Configuration ALL Baffles	Contains all baffles allowing for a maximum projectile of .224 caliber

Caliber Rating

Lists what the baffles bore size is and what calibers should and should not be fired through them.

Small (COPPER colored) Baffles – Up to and included .224 caliber including but not limited to:

Small (Copper) Baffles

Cartridge	Diameter
17HMR	0.172
17 Hornet	0.172
17 Rem Fireball	0.172
17 Remington	0.172
204 Ruger	0.204
5.45x39mm	0.215
22 Magnum	0.223
22 Rimfire (S, L, LR)	0.223
218 Bee	0.224

Cartridge	Diameter
22 BR Remington	0.224
22 Hornet	0.224
22 PPC	0.224
220 Jaybird	0.224
221 Rem Fireball	0.224
222 Rem Magnum,	0.224
222 Remington,	0.224
22-250 Ackley	0.224
22-250 Remington	0.224

Cartridge	Diameter
223 Remington	0.224
223 Win SSM	0.224
224 Weatherby	0.224
225 Winchester	0.224
5.56x45mm	0.224
5.6x50 Magnum	0.224
5.6x57 RWS	0.224
FN 5.7x28mm	0.224

Medium (BLACK) Baffles – Up to and .358 caliber Including but not limited to:

Medium (BLACK) Baffles

Cartridge	Diameter
6mm	0.243
6x47	0.243
6mmx45 (6mm-223),	0.243
6mm PPC	0.243
243 Winchester,	0.243
6mm Remington (244)	0.243
6mm-284	0.243
240 Weatherby Magni	um 0.243

Cartridge	Diameter
270 WSM	0.277
270 Weatherby Magnum	0.277
277 Wolverine	0.277
7-30 Waters	0.284
7x57 Mauser	0.284
7mm BR Remington	0.284
7mm-08 Remington	0.284
284 Winchester	0.284

Cartridge	Diameter
300 H&H Magnum	0.308
300 Winchester Magnun	n 0.308
300 Weatherby Magnum	0.308
300 RUM	0.308
30-378 Weatherby Magnum	0.308
7.62x39mm	0.310
7.62x25mm Tokarev	0.310
303 British	0.312

6.17 Lazzeroni Spitfire SM	0.243
.25 Automatic	0.251
256 Winchester	
Magnum	0.257
25 Remington	0.257
257 Kimber	0.257
250 Savage (250-3000)	0.257
25-303	0.257
257 Roberts	0.257
25-308	0.257
25-06 Remington	0.257
25/284	0.257
25 Winchester SSM	0.257
257 Weatherby Magnum	0.257
6.5mm (ALL)	0.264
264 Winchester	
Magnum	0.264
6.8mm Remington SPC	0.277
270/303	0.277
270 Winchester	0.277

280 Remington/7mm Express Remington	0.284
7x61 Sharp & Hart	0.284
280 Ackley Improved	0.284
7mm (ALL)	0.284
30 Carbine	0.308
30-30 Winchester	0.308
30-40 Krag	0.308
300 Savage	0.308
308 Marlin Express	0.308
307 Winchester	0.308
308 Winchester	0.308
7.62 x 54R Russian	0.308
30-06 Springfield	0.308
300 Ruger Compact Magnum	0.308
300 Remington SAUM	0.308
30-06 Ackley Improved	0.308
308 Norma Magnum	0.308
300 WSM	0.308

30 Luger 7.65mm 0.312 32 (ALL) 0.312 8mm Mauser (8x57) 0.323 8mm x 68 Schuler 0.323 325 WSM 0.323 8mm Remington Magnum 0.323 338 Federal 0.338 338 Winchester Magnum 0.338 340 Weatherby Magnum 0.338 338 Lapua Magnum 0.338 338-378 Weatherby Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.357 357 Magnum 0.357		
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8mm x 68 Schuler 0.323 325 WSM 0.323 8mm Remington 0.323 338 Federal 0.338 338 Winchester Magnum 0.338 340 Weatherby Magnum 0.338 338 RUM 0.338 338 Lapua Magnum 0.338 338-378 Weatherby Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.357	32 (ALL)	0.312
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338 RUM 0.338 338 Lapua Magnum 0.338 338-378 Weatherby 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	338 Winchester Magnum	0.338
338 Lapua Magnum 0.338 338-378 Weatherby Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	340 Weatherby Magnum	0.338
338-378 Weatherby Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	338 RUM	0.338
Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	338 Lapua Magnum	0.338
Magnum 0.338 380 Automatic 0.355 9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	338-378 Weatherhy	
9mm Luger 0.355 38 Super Auto 0.356 38 Special 0.357	-	0.338
38 Super Auto 0.356 38 Special 0.357	380 Automatic	0.355
38 Special 0.357	9mm Luger	0.355
2000	38 Super Auto	0.356
357 Magnum 0.357	38 Special	0.357
	357 Magnum	0.357

Large (SILVER) Baffles – Up to and .458 caliber Including but not limited to:

Large (SILVER) Baffles

Cartridge	Diameter
35 Remington	0.358
356 Winchester	0.358
358 Winchester	0.358
35 Whelen	0.358

Cartridge	Diameter
375 Weatherby Magnum	0.375
375 Ruger	0.375
375 RUM	0.375
378 Weatherby Magnum	0.375

Cartridge	Diameter
400 Cor-Bon	0.423
44 Rem Magnum	0.429
444 Marlin	0.430
44 S & W Special	0.434

350 Remington Magnum	0.358
358 Norma	
Magnum,	0.358
358 STA	0.358
38 S&W	0.361
9mm Makarov	0.365
9x39 mm	0.365
9.3x74R	0.366
9.3mm x 64	
Brennecke	0.366
9.3mm x 62 Mauser	0.366
376 Steyr	0.375
27E H&H Magnum	0.375
375 H&H Magnum	0.375

40 S & W	0.400
10mm Automatic	0.400
450-400 Nitro Express (3")	0.408
41 Rem Magnum	0.410
400 H&H Magnum	0.411
405 Winchester	0.412
416 Remington Magnum	0.416
416 Rigby	0.416
416 Weatherby Magnum	0.416
10.57 Lazzeroni Meteor	0.416
404 Jeffery	0.422

45 Automatic +P	0.451
45 G.A.P.	0.451
45 Colt	0.452
45 Win Magnum	0.452
454 Casull	0.452
450 Marlin	0.458
45-70 (Modern actions)	0.458
450 Nitro Express	0.458
458 SOCOM	0.458
458 Winchester Magnum	0.458
460 Weatherby Magnum	0.458

Removing the Baffle Core After Firing

ALWAYS DOUBLE CHECK TO MAKE SURE THE FIREARM IS NOT LOADED!

ALWAYS remove the silencer from the firearm before attempting to remove the Core!

Depending on the amount of use and the type of ammunition (some ammo is dirtier than others) used the Core may be somewhat difficult to remove.

Remove the mount and end cap from the tube. Use the supplied tool to attempt to push out the Core. You may use more force by pressing the tube down on the inserted tool on a hard surface. A rubber mallet and wooden dowel may also be used for a Core that is particularly difficult to remove due to heavy fouling. As a last resort the interior of the Tube may need to be soaked in solvent to loosen the carbon fouling. This should only be needed in rare cases.

Once you have pushed the end of the Core partially out of the Tube you may use a screwdriver or other type of rod to pass through the side openings in the Core and twist it out of the Tube.

Cleaning Your Silencer

Depending on how much shooting you do and how clean or dirty your ammo is will determine how much carbon has built up on the internal components. You may want to clean your silencer after shooting.

The internal baffles and Core are made of stainless steel and can be placed in an ultra-sonic cleaner, gun solvent or simply scrubbed with a cleanser and standard brushes. The titanium tube should not be placed in an ultrasonic cleaner but can be scrubbed with a brush. Keeping the threads clean is important and it is important that they are inspected for carbon and debris before each use.

For light carbon fouling soaking in Simple Green for 10-15 minutes and scrubbing with a nylon brush is recommended. Rinse with warm water.

For heavier buildup, Hoppes No. 9 Solvent is recommended for cleaning the baffles and Core. For heavy fouling the parts may need to be soaked for several hours. Then the parts can be scrubbed with a nylon firearm cleaning brush.

Barrel Length Restrictions

5.56 /.223 - 10.5" 300 BLK - 8.5" 7.62x39 subs - 8.5" 7.62x39 super - 10.5 7.62x51 - 16" 300 Win Mag - 18" .458 SOCOM - 10.5:

If you have questions:

Please visit our website below:

www.enfieldriflecompany.com

Or we can be reached by email and phone at the following:

info@enfieldriflecompany.com

855-396-3336

If you are unsure if you have configured the silencer correctly DO NOT FIRE THE WEAPON. Call or email Enfield Rifle Co at the supplied info above.

NOTE: The manufacturer is not responsible for the improper use of this product. Failure to follow the directions laid out in this manual could result in injury, death, and/or the destruction of the product.

Lifetime Limited Warranty

Enfield Rifle Company offers a Product Lifetime Limited Warranty. We will repair or replace free of charge any product which we manufacture for the duration of the product lifespan. Enfield Rifle Company retains sole discretion in determining the applicability of this Warranty to any claim.

We do not warrant loss, normal wear, damage to our product or weapon as a result of misuse, improper mounting, improperly threaded barrels, negligence, reloaded ammo, frangible ammo, unintentional mismatch of ammo caliber and baffle size and unauthorized modifications not otherwise outlined in the Owner's Guide.

This product was extensively tested during development and under normal firing schedules it will last a lifetime. Use on a fully automatic rifle is considered outside the intended use of this silencer and as such will not be covered under the warranty.

Finish wear is cosmetic and expected and not subject to this Warranty.

If you are seeking a repair, please contact <u>info@enfieldriflecompany.com</u> with the product information, serial number, and brief summary. One of our technical experts will be willing to help!